

5/20

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22974
<b>Description: Saddle Kit</b>		<b>Part Number:</b>	K10003
		<b>Qty:</b>	8
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	05.04.13	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 For D205-634-011 & D204-635-011 WK 18 RF	DA	05.05.03	8																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing,</td><td>B22207</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B22977/B22713</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B22977/B22713</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B22978/B22210</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B22978</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B22005</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B22006/B20977</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B20574</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B20929/B21020</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M116067</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M15539</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M16286/M17243</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M116273</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M16941</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M17231</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M15924</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing,	B22207	1	D2571	Saddle	B22977/B22713	1	D2572	Saddle	B22977/B22713	1	D2573	Saddle	B22978/B22210	1	D2574	Saddle	B22978	1	D2736-1	Bracket	B22005	1	D2736-3	Bracket	B22006/B20977	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer	B20574	2	D2877	Spacer	B21019	1	D2968-041	Tow Ring	B20929/B21020	16	AN4-6A	Bolt	M116067	4	AN4-46A	Bolt	M15539	8	AN4-51A	Bolt	M16286/M17243	8	AN6-12A	Bolt	M116273	32	AN960JD416	Washer	M16941	8	AN960JD616	Washer	M17231	1	AN970-4	Washer	M16895	29	MS21042L4	Nut (or MS21042-4)	M15924			
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4	QC4	Inspect 100% kit for completeness on the W/O	C'd	05/06/09	8																																																																																
5	PK	Pack per PPP K10003	SB	05/06/15	8																																																																																
6	AC	Cost / part: 710.96	Rev. g.	C'd	05/06/15	8																																																																															
7	DC	Close W/O 698,699 Inspection Level 21	RF	05/06/16	8																																																																																
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Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RF 5.6.17

RELEASED  
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 11, 2005  
07:31 am

Work Order No : 0022974  
Project Name : K10003  
Project For : WK520  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 8  
Amount Done : 0  
Start Date : 04-08-05  
Est Finish Date : 05-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00